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## DEVICE AND METHOD FOR ELECTROPHORETIC LIQUID DEVELOPMENT

For single- or multi-colored printing of a recording medium (for example a single  
5 sheet or a belt-shaped recording medium made from the most varied materials, for  
example paper or thin plastic or metal films), it is known to generate image-  
dependent potential images (charge images) on a potential image medium, for  
example a photoconductor, which image-dependent potential images correspond to  
the images to be printed that are comprised of regions to be inked and regions that  
10 are not to be inked. The regions to be inked (called image positions in the  
following) of the potential images are made visible with a developer station (inking  
station) via toner. The toner image is subsequently transfer-printed onto the  
recording medium (also called printing substrate or final image medium).

15 Either dry toner or liquid developer containing toner can thereby be used to ink the  
image positions.

A method for electrophoretic liquid development (electrographic development) in  
digital printing systems is, for example, known from EP 0 756 213 B1 or EP 0 727  
20 720 B1. The method described there is also known under the name HVT (High  
Viscosity Technology). A carrier liquid containing silicon oil with ink particles  
(toner particles) dispersed therein is thereby used as a liquid developer. The toner  
particles typically have a particle size of less than 1 micron. More detail in this  
regard can be learned from EP 0 756 213 B1 or EP 0 727 720 B1, which are a  
25 component of the disclosure of the present application. Electrophoretic liquid  
development methods of the cited type with silicon oil as a carrier liquid with toner  
particles dispersed therein are described there, in addition to a developer station  
made from one or more developer rollers for wetting of the image carrier element  
with liquid developer corresponding to the potential images on the image carrier  
30 element. The developed potential image is then transferred onto the recording  
medium via one or more transfer rollers.

The problem generally forming the basis of the invention is to specify a device and a method for electrophoretic liquid development, whereby the general problem comprises various aspects that are divided up in the following into three individual  
5 problems.

a) The first problem to be solved by the invention is to specify a device and a method with which the feed of the liquid developer to the image carrier element is simplified.  
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This problem is solved via a device according to the features of the claim 1 and via a method according to claim 38.

Advantages of the invention are:  
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- the flexible use and/or arrangement of a chamber scraper within the device (developer station);
- the device is suitable for application in the field of (digital) electrostatic (electrophoretic) printing methods;
- 20 - the compact design of the device, for example as a significant component of a compact printing group;
- a device that is identical given various installation positions in a printing device, and therewith enables variable printer configurations.

25 In order to ensure a bubble free [sic] transport of the liquid developer, it is appropriate to arrange the chamber scraper such that the dosing scraper is overflowed by liquid developer. The same result is achievable when the liquid developer is exposed to an over-pressure in the chamber scraper, such that the dosing scraper is overflowed by liquid developer.

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In order to remove liquid developer exhibiting the inverse residual image from the developer means, a cleaning device that accepts the residual image can be arranged adjacent to the developer means. The cleaning device can comprise a cleaning roller and a cleaning element (for example a scraper) that strips the liquid  
5 developer from the cleaning roller.

The developer means can be a developer belt, preferably a developer roller. The raster means is preferably a raster roller, however can also be a raster belt.

10 The quantity of the liquid developer transported to the developer roller can be influenced in a simple manner via the rastering of the raster roller. It is advantageous when the raster roller exhibits a rastering that enables the transport of a volume of liquid developer of 1 to 40 cm<sup>3</sup>/m<sup>2</sup> (with regard to the roller surface), advantageously 5-20 cm<sup>3</sup>/m<sup>2</sup>. The transport of the liquid developer via  
15 the raster roller is thereby relative to the surface and therewith independent of the print speed, such that the same quantity of liquid developer per areal unit is always directed to the developer roller given different printing speeds.

It is advantageous that the developer roller, raster roller and cleaning roller can  
20 rotate with constant speed ratios (surface velocities), advantageously in the ratio of 1:1:1. The movement directions of the surfaces of developer roller and image carrier element can thereby be in the same direction or in opposing directions, the developer roller and raster roller rotate in the same direction or in opposing directions, the developer roller and cleaning roller in the same direction or in  
25 opposing directions.

In order to advantageously influence the transfer of liquid developer, a potential for specific field effect on the charged toner particles can be respectively applied at the developer roller and the image carrier element. This also applies between  
30 developer roller and cleaning roller as well as between raster roller and developer roller.

In order to furthermore advantageously influence the transition of liquid developer, it is appropriate to provide the developer roller with an elastic coating in order to achieve defined effective zones with regard to the adjacent elements. The effective  
5 zone is then created via a defined deformation of the elastic coating of the developer roller, advantageously via elastic force feed to the adjacent elements (image carrier element; cleaning roller; raster roller). An effective zone is also created by the incompressible layer of the liquid developer that establishes the separation between developer roller and image carrier element, developer roller  
10 and cleaning roller and developer roller and raster roller.

The chamber scraper can comprise one chamber sitting on the circumferential surface of the raster roller, two scrapers sealing the chamber – a closing scraper at the entrance of the chamber (viewed in the rotation direction of the raster roller), a  
15 dosing scraper at the exit of the chamber (viewed in the rotation direction of the raster roller) – and two seals laterally applied on the side boundary of the raster roller. The feed of the liquid developer into the chamber can occur via one or more inlet openings, advantageously via pumping; the removal of the liquid developer from the chamber can occur via inlet or outlet openings, whereby the inlet or outlet  
20 openings should be exchangeable depending on the installation position relative to the raster roller.

To prevent the inclusion of air bubbles in a disadvantageous installation position, (for example the dosing scraper lies above the closing scraper in the direction of  
25 gravitational pull) and in order to be able to process higher-viscosity liquid developer (for example 1000 mPa\*S), a lighter over-pressure can be generated in the chamber.

It is advantageous that the installation position of the chamber scraper on the raster  
30 roller is executed variably. The installation position of the cleaning direction on the developer roller can likewise be executed variably.

The use of the device as a developer station in an electrophoretic printing device is particularly advantageous. It is then particularly advantageous that the developer roller, the raster roller and the cleaning roller can be arranged at a constant angle  
5 relative to one another, such that the arrangement of developer station is possible at various angular positions around, for example, a roller-shaped image carrier element without changing the association of developer roller, raster roller, cleaning roller relative to one another (i.e. developer stations of the same design can be arranged without alteration at different positions along the image carrier element).  
10 This advantage is increased further in that the angular position of the chamber scraper on the raster roller can be varied.

Printing modules can therewith be achieved that respectively comprise a developer station and an image carrier element that can be arranged at various angular  
15 positions along a deflected recording medium, whereby the arrangement of chamber scraper, raster roller and developer roller relative to one another is sustained in the developer station. The printing module can additionally comprise a transfer roller that, for example, transfers the toner images from the image carrier element to the recording medium.

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Advantages of the invention are:

- The speed of the development can be flexibly adapted depending on the usage purpose, start, stop [sic] via feed of the liquid developer via the raster roller.
- 25 - The simple design (for example only three rollers) enables a compact structural shape and therewith compact printing group designs.
- The dosing ratio of a chamber scraper is largely viscosity-independent in a large range (0.5 – 1000 mPa\*s) and therewith effects:
  - a stable processing of different concentrations of the liquid  
30 developer and therewith high process stability;

- the usage of identically-designed developer stations for different liquid developers (for example for different applications).

b) The second problem to be solved is to specify a modularly-designed  
5 printing device with which a printing system can be achieved for the most varied, complex printing machines for professional, digital high-speed printing.

This problem is achieved according to the features of the claim 39.

10 The printing device for printing of a printing substrate is comprised of a combination of one or more printing groups with a common printing substrate guidance group as well as with a central control group for coordination of the workflows in the printing groups, in the printing substrate guidance group as well  
15 as in possible connected apparatuses of the printing substrate pre- or post-processing.

The combination of essentially structurally identical (identical in cross-section arrangement, depth corresponding to that of the printing substrate width to be processed), compact and easily manipulable printing modules into a printing  
20 device with respectively different printing substrate guidance group, both for "Continuous Feet [sic]" (printing on continuous printing substrate web) and for "Cut Sheet" (single sheet or, respectively, sheet printing), enables the flexible design of the most varied printing devices: from black-and-white (black/white) simplex to black-and-white duplex, YMCK (yellow, magenta, cyan, black) full  
25 color simplex to complex, full color duplex printers with four or more printing groups on each printing substrate side. In addition to the uncomplicated design of the complex printing devices at the manufacturer, the comparably easy retrofit and upgrade capability of existing printing devices at the client is advantageous. The use of structurally-identical modules, in particular in the printing groups,  
30 additionally enables the cost-effective manufacture via large-scale manufacturing.

Advantageous properties of the printing groups and printing substrate group are:

- larger speed range (for example 0.3 to 3 m/s);
- printing substrate width advantageously up to at least 22 inches, however  
5 narrower is possible;
- variable speed during the running printing operation in the overall speed range;
- compact structural shape of the printing groups (for example (50x100) cm<sup>2</sup> cross-section, depth corresponding to printing substrate width);
- 10 - easy handling capability of the printing groups given the installation and demounting in existing printing devices (retrofitting or, respectively, upgrading), if applicable via suitable auxiliary printing devices.

- c) The third problem to be solved by the invention is to specify an  
15 electrophotographic printing device and a method with which a variable speed can be realized given constant print quality.

This problem is solved with a printing device according to the features of the claim  
72 and with a method with the features according to claim 101.

- 20 The printing device has the advantage that a change of the printing speed is possible in a continuously variable manner and in a large range without reduction of the print quality.

- 25 According to the invention, a printing device is provided that is comprised of an image-generating system that generates an electronic charge image on an image carrier element (for example photoconductor), which electronic charge image is made visible by means of a developer station via charged ink particles (toner particles) and is subsequently transferred onto a recording medium or final image  
30 medium (for example paper) and fixed on this.

Given such a printing device it is possible

- to vary the speed of the image carrier element continuously from 0 to the limit speed;
- to adapt (with regard to information location and energy per area) the electronic character generation and, if applicable, the charge intensity of the speed of the image carrier element such that (for example in the electrographic process) the charge image (with regard to form and potential values) is always created in the same manner independent of the speed of the image carrier element;
- to implement the development of the charge image with a charge image that allows it to develop the signal distribution on the image carrier element independent of its speed (in the electrographic process, this means that the same potential distributions on the image carrier element always generate the same toner distributions on the charge image during the development process).

For the case that the development of the charge image is not entirely independent of the speed of the image carrier element, the process parameters (for example photoconductor potential, light energy, auxiliary potential over the developer gap, toner concentration or, respectively, auxiliary potentials for transfer onto the final image medium) can be varied such that the toner image deposition on the image carrier element or, respectively, the final image medium is nearly identical given different velocity. The parameters to be influenced are advantageously to be coupled with one another via one or more regulatory processes.

A development method is advantageously used the [sic] naturally generates an independent toner deposition up to the limit speed of the image carrier element. This occurs, for example, via a liquid development in which fine toner particles (advantageously approximately 1  $\mu\text{m}$  in diameter or smaller) are dispersed in a high-ohmic carrier fluid (for example silicon oil), whereby the concentration of the toner particles can be selected so high that so many toner particles are located in a

thin developer gap (advantageously 5 to 10  $\mu\text{m}$ ) that the desired inking (optical density or, respectively, ink density) on the image carrier element is created given complete (or, respectively, nearly complete) deposition of all toner particles located in the developer gap. It is furthermore a requirement for the function that

5 the movement capability of the toner particles in the development gap is at least so large that, during the residence duration of the toner particles in the developer gap, all (or almost all) toner particles under the influence of the electrical field strength existing over the regions of the image carrier element to be inked completely

10 traverse the developer gap and are deposited on the regions to be inked on the surface of the image carrier element and, under the influence of the electrical field strength existing over the regions of the image medium that are not to be inked, are not or are nearly [sic] not deposited on the surface of the image medium.

In this method, the respective achievable maximum inking can be pre-selected or

15 set in connection with the targeted adjustment of the toner concentration in the developer fluid. In this printing process, a specifically set maximum inking can therewith be held constant given variable printing speed.

Such a developer station can comprise a developer roller that transports a liquid

20 developer past the image carrier element such that the toner deposition on the image carrier element is independent of its speed.

The developer station can be executed such that,

- a developer roller is provided adjacent to the image carrier element, which

25 developer roller directs the liquid developer comprising toner particles past the image carrier element and from which toner particles cross over to the image carrier element corresponding to the previously-generated charge images,

- a raster roller in whose rastering the liquid developer is transported to the

30 developer roller is arranged adjacent to the developer roller,

- a chamber scraper comprising a dosing scraper is arranged adjacent to the raster roller, from which chamber scraper the raster roller accepts the liquid developer via the dosing scraper whose position relative to the raster roller is adjustable and that is designed such that the dosing scraper is overflowed by liquid developer.

The overflow can be achieved based on the gravitation of the liquid developer or via utilization of over-pressure.

- 10 It is advantageous that the quantity of the liquid developer transported by the raster roller can be established via the rastering of the raster roller. The transport of the liquid developer via the raster roller is thereby relative to the area and therewith independent of the print speed, such that the same quantity of liquid developer per areal unit is always directed to the developer roller given different printing speeds.

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It is advantageous when the raster roller exhibits a rastering that enables the transport of a volume of liquid developer from 1 to 40 cm<sup>3</sup>/m<sup>2</sup> (corresponding to the roller surface), advantageously 5-20 cm<sup>3</sup>/m<sup>2</sup>.

- 20 It is furthermore advantageous when the developer roller comprises an elastic coating that is in contact with the image carrier element and with the raster roller.

- The chamber scraper can be a chamber situated on the circumferential surface of the raster roller, with two scrapers sealing the chamber, namely a closing scraper at the entrance of the chamber (viewed in the rotation direction of the raster roller), a dosing scraper at the exit of the chamber (viewed in the rotation direction of the raster roller), and with two seals laterally applied at the edge of the raster roller. The feed of the liquid developer into the chamber can thereby occur via one or more inlet openings, advantageously via pumping, and the removal of the liquid developer from the chamber can occur via inlet or outlet openings.

The various aspects of the invention that discretely and in combination represent the invention are described in the following using Figures.

Shown are:

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Fig. 1            a representation of the developer station given a first position relative to the image carrier element;

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Fig. 2            a representation of the developer station given a second position relative to the image carrier element;

Fig. 3            a representation of the developer station given a third position relative to the image carrier element;

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Fig. 4            a representation of the developer station given different arrangement of the chamber scraper relative to the raster roller;

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Fig. 5            a representation of print modules with developer stations around a recording medium;

Fig. 6            a single printing group that can be combined with a printing device as a module;

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Fig. 7            a printing device for printing of endless printing substrate webs;

Fig. 8            a printing device for printing of individual sheets (cut sheet).

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a)        First aspect of the invention: - device for transport of liquid developer to an image carrier element given electrophoretic digital printing

Design of a developer station E with the inventive feature according to Figure 1:

The developer station E of Figure 1 comprises:

- a developer roller 203 with an elastic coating 206; multiple developer stations can also naturally be provided;
- a raster roller 202 with a rastering made up of depressions (cups) arranged thereupon; a plurality of raster rollers can also be provided; the rastering can be executed differently depending on the application case;
- a chamber scraper 201 that is variable in terms of its position relative to the raster roller;
- a cleaning device with a cleaning roller 204 and a cleaning element 205.

The developer roller 203 contacts an image carrier element F, for example a photoconductor on a photoconductor belt or a roller with a photoconductor layer arranged thereupon. Furthermore, a transfer roller 121 (Fig. 5) can be provided for transfer of the toner image inked with fluid toner from the image carrier element F onto a belt-shaped recording medium 1 or, respectively, a sheet-shaped recording medium.

A liquid developer with ink means (toner particles) distributed therein, which liquid developer is suitable for electrophoretic development, can be used as it is known, for example, from EP 0 756 213 B1 or EP 0 727 720 B1.

The feed of the liquid developer for inking with toner particles of the image carrier element F according to the image occurs over the chamber scraper 201 and the raster roller 202 to the developer roller 203. The cleaning of the inverse residual image from the developer roller 203 in turn occurs via its transfer to the cleaning roller 204 and removal of the liquid developer from the cleaning roller 204 via a cleaning element 205 (for example a scraper). From the cleaning device 204, 205, the removed liquid developer can be transferred back to a reservoir for the liquid developer (not shown).

The developer roller 203, the raster roller 202 and the cleaning roller 204 rotate advantageous manner [sic] with constant speed ratios relative to one another (surface velocities), advantageously in a ratio of 1:1:1. The rotation direction of the developer roller 203 and of the medium element F can be in the same direction or in opposite directions; those of the developer roller 203 and of the raster roller 202 as well as of the developer roller 203 and of the cleaning roller 204 can be in the same direction or in opposite directions. Defined potentials for targeted field effect on the charged toner particles can be applied to them [sic].

10 The developer roller 203 has an elastic coating 206 and is in contact with the image carrier element F, with the raster roller 202 and with the cleaning roller 204.

The raster roller 202 is adapted in terms of its rastering for the transport of a volume of liquid developer from 1 to 40 cm<sup>3</sup>/m<sup>2</sup> (relative to the roller surface),  
15 advantageously 5-20 cm<sup>3</sup>/m<sup>2</sup>.

The transport of liquid developer is additionally relative to the area and therewith independent of the printing speed, i.e. the same quantity of liquid developer per areal unit of the developer roller 203 can always be supplied given different  
20 printing speeds.

The formation of defined effective zones for the transfer of liquid developer between developer roller 203 and image carrier element F, developer roller 203 and cleaning roller 204 and developer roller 203 and raster roller 202 can be  
25 achieved in varying manners:

- via defined deformation of the elastic coating 206 of the developer roller 203, advantageously via elastic force delivery to adjacent elements such as, for example image carrier element F, raster roller 202 or cleaning roller 204;

- via the incompressible layer of the liquid developer between developer roller 203 and image carrier element F, developer roller 203 and cleaning roller 204 or developer roller 203 and raster roller 202.

5 Design and arrangement of the chamber scraper (201), in particular according to Fig. 4:

The chamber scraper 201 for offset printing is known from Kipphan, Handbuch der Printmedien, Springer Verlag, 2000. Its use for electrophoretic digital printing  
10 given different positions of the developer station 200 relative to the image carrier element F results from Fig. 1 through 4.

The chamber scraper 201 is a chamber 207 situated on the circumferential surface of the raster roller 202, which chamber 207 is sealed by two scrapers (the closing  
15 scraper R1 at the entrance of the chamber as viewed in the rotation direction of the raster roller 202 and the dosing scraper R2 at the exit of the chamber 207 as viewed in the rotation direction of the raster roller 202) and two seals for sealing at the lateral edge of the raster roller 202 (not visible in Figures). The feed of the liquid developer into the chamber 207 of the chamber scraper 201 can occur via  
20 one or more inlet openings, advantageously via pumping. The removal of the liquid developer from the chamber 207 (for example advantageously for better mixing of the liquid developer) and the emptying of the chamber 207 can occur via either inlet or outlet openings.

25 An exchange of the inlet or outlet openings depending on the installation position of the chamber scraper 201 (Fig. 2, Fig. 3, Fig. 4) is thereby possible (in Fig. 2 and 3, g designates the effective direction of gravity and therewith its influence on the liquid level in the chamber scraper 201).

30 The angular position of the chamber scraper 201 relative to the raster roller 202 is thereby limited in that the dosing scraper R2 must always be located below the

surface of the liquid developer (this serves for air bubble-free filling of the cups of the rastering of the raster roller 202).

5 The generation of slight over-pressure in the chamber scraper 201 can optionally be used in order to keep the dosing scraper R2 below the fluid surface. This solution is moreover suitable for processing of higher-viscosity liquid developer (for example 1000 mPa\*s).

10 The installation positions of the chamber scraper 201 relative to the raster roller 202 are selectable, as Fig. 4 shows. The raster roller 202 together with the chamber scraper 201 can be arranged relative to the developer roller 203, depending on the installation position of the developer roller 203, such that the dosing scraper R2 is overflowed with liquid developer (Fig. 1 through 4). The following embodiments are advantageous:

- 15 - one embodiment provides a constant angle between developer roller 203, cleaning roller 204 and raster roller 202 and enables an arrangement at various angles around the image carrier element F;
- an extension of the installation positions results via the additional possibility to vary the angular position of the chamber scraper 201 on the
- 20 raster roller 202 (Fig. 4).

Fig. 5 shows an arrangement of a plurality of printing modules (PM), for example, in a digital color printing device. Here printing modules PM, with an image carrier element F, a developer station (designated with E in Fig. 5) and a transfer roller

25 121 that transfers the toner image from the image carrier element F to a recording medium 1, are respectively arranged around the recording medium 1 that is deflected by a deflection roller 2. The design of the developer station E corresponding to Fig. 1 through 4 allows structurally identical printing modules PM to be arranged at various angles in the deflection region of the recording

30 medium 1. This is in particular achieved via a usage of chamber scrapers 201 for feed of the liquid developer to the image carrier element F, since with this the use

of the structurally identical developer stations E is possible at various installation positions (simplex. [sic] duplex, horizontal, vertical, angle range > 120° given satellite arrangement) of the printing device; see Fig. 5 for a digital color printing device with multiple developer stations E1 – E5 corresponding to the desired color  
5 separations. The angular range can thereby be carried via additional adjustable positions of the chamber scraper 201 (and of the cleaning device 204, 205) via an adjustment device or via adjustable design of chamber scraper 201 and cleaning device 204, 205 (Fig. 2, Fig. 3).

10 b) Second aspect of the invention: - modularly designed printing device  
In the following, a printing system is comprised of a combination of multiple printing groups 100 arranged in succession with a common printing substrate guidance group 200. Machines of printing substrate pre- or, respectively, post-  
15 processing can be connected to the printing system. A central control group 400 for coordination of the workflows in the printing groups 100 and in the printing substrate guidance group 200 is additionally provided.

The printing groups 100 are executed as modules that can be combined with one another, which modules are structurally identical, compact and easily manipulable.  
20 They can be adapted to the width of the printing substrate 1.

Design of an individual module = printing group 100

In the exemplary embodiment, the printing groups 100 are executed as  
25 electrographic printing groups as they are known, for example, from EP 0 727 720 B1. They comprise a printing unit 110 with an image generation element 111, a charge station 112, an image exposure station 113, a developer station 114 and an image generation element cleaning station 115. The image generation element 111 can comprise a photoconductor such as a photoconductor drum or a  
30 photoconductor belt. The exposure station 113 can be an LED character generator

or laser. The developer station 114 can be realized as an electrophoretic liquid developer station.

For example, the developer station 114 can comprise a developer roller that  
5 transports a liquid developer past an image generation element 111 such that the toner deposition on the image generation element 111 is independent of its speed. A high-ohmic carrier fluid in which toner particles are dispersed can be provided as a liquid developer. Example [sic] of such a carrier fluid is silicon oil. The toner particles can advantageously exhibit a diameter of approximately 1  $\mu\text{m}$ .

10 The toner concentration in the liquid developer is additionally selected such that so many toner particles are located in the developer gap between developer roller and image generation element 111 that all or nearly all toner particles located in the developer gap create the desired inking of the charge images given complete  
15 deposition. The developer gap should advantageously be 5 to 10  $\mu\text{m}$ , and the mobility of the toner particles in the developer gap should advantageously be such that, during the residence duration of the toner particles in the developer gap, optimally all toner particles under the influence of the electrical field strength existing over the image generation element 111 to be inked traverse the developer  
20 gap and are deposited on the surface of the image generation element 111 to be inked.

An advantageous developer station 114 can have the following design (Fig. 4):

- a developer roller 203 is arranged adjacent to the image generation element  
25 111 (F), which developer roller 203 directs liquid developer comprising the toner particles past the image generation element 111 and from which developer roller 203 toner particles cross to the image generation element 111 (F) corresponding to the previously-generated charge images.
- A raster roller 202 is arranged adjacent to the developer roller 203, in the  
30 rastering of which raster roller 202 the liquid developer is transported to the developer roller 203.

- A chamber scraper 201 comprising a dosing scraper R2 is arranged adjacent to the raster roller 202, from which chamber scraper 201 the raster roller 202 accepts the liquid developer via the dosing scraper R2, the position of which chamber scraper 201 is adjustable relative to the raster roller 202 and which chamber scraper 201 is designed such that the dosing scraper R2 is overflowed by liquid developer.

The printing group 100 furthermore comprises a transfer unit 120 made up of a transfer element 121 (advantageously a transport roller or a transfer belt) and of a transfer printing station 123 with one or more rollers. The transfer printing station 123 can be combined with transfer printing auxiliary means, advantageously with a corona device.

Furthermore, the transfer unit 120 can comprise a toner image conditioner station 122, advantageously a roller or a belt in contact with the transfer element 121 that, if applicable, can be electrically adjusted or tempered. The transfer unit 120 can additionally comprise a cleaning station 124 for cleaning of the transfer element 121 that, for example, is realized as a blade roller or fleece cleaner.

The printing group 100 furthermore comprises a printing group activation unit 130 with a power electronic 131 and a digital electronic 132. The power electronic 131 is associated with the motor controllers and high voltage feeds of the printing unit 110 or, respectively, of the transfer unit 120; the digital electronic 132 (for example a microprocessor controller) serves for realization of process regulations in cooperation with the central control group 400 (Fig. 7), advantageously the signal processing including the interface controller to sensors of the printing unit 110 or, respectively, of the transfer unit 120.

The printing group 100 can additionally comprise an additional and auxiliary process unit 140 with an ink means feed station 141 and/or with a printing substrate conditioner station 142 (advantageously for paper moistening) and/or

with a filter and suction station 143 (advantageously for the developer station or for the corona device).

Finally, the printing group 100 comprises an image data processing unit 150 (a  
5 controller).

Design of the modularly-designed printing device:

The design of a printing device for printing of a continuous printing substrate web  
10 (“continuous feet” [sic]) results from Fig. 7. Here printing groups 100 are variably  
connected in series in the number corresponding to the object to be fulfilled. The  
printing substrate guidance group (200) is common to the printing groups 100.  
This printing substrate guidance group 200 comprises a printing substrate guidance  
unit 220 within the printing groups 100, a printing substrate web tension generation  
15 station 211 and/or a printing substrate web alignment station 212 and/or a printing  
substrate web extraction station 213.

The printing substrate web tension generation station 211 can be a negative  
pressure brake or an Omega draw that is arranged at the input of the printing  
20 system. The printing substrate web alignment station 212 can be realized as a  
pivoting frame that is likewise arranged at the input of the printing system. The  
printing substrate web extraction station 213 can be a transport roller pair that is  
arranged at the output of the printing system.

25 At least one print image conditioner unit can be provided between the printing  
groups 100 and/or at the output of the printing system. Respectively one unit for  
intermediate fixing 231 can be arranged as a print image conditioner unit between  
the printing groups 100; a fixing station 232 (advantageously an IR radiation fixing  
or heat-pressure fixing) can be arranged at the output of the printing system. The  
30 unit for intermediate fixing 231 can, for example, also be omitted given a printing  
group 100 operating according to the electrophoretic principle.

Furthermore, a gloss station 233 can be provided at the output of the printing system.

- 5 To control the printing substrate guidance group 200, at least one electronic activation unit 240 is provided
- with a power electronic 241, advantageously for motor controllers and high voltage supplies within the printing substrate guidance group 200,
  - and/or with a digital electronic 242 (for example microprocessor controller)
- 10 for realization of the regulatory workflows for control or regulation of the printing substrate guidance in cooperation with the central control group 400 and/or for signal processing, including control of the interfaces to sensors of the printing substrate guidance group 200, the transfer printing unit(s) 123 as well as the print image conditioner units 231, 232, 233.

15 The design of the modular printing device for the printing of single sheets (cut sheet) can be learned from Fig. 8. In the following, only the components differing with regard to Fig. 7 are explained; the explanation regarding Fig. 7 is referred to for the identical components. It is thereby to be noted that identical associated

20 reference characters exhibit a “3” at the beginning instead of a “2”.

One difference with regard to Fig. 7 is to be seen in the printing substrate guidance group 300. This must be suitable for single sheet/sheet printing. The printing substrate guidance group 300 comprises a printing substrate guidance unit 310 with

25 a transport belt 311 on which the individual sheets or sheets 1 rest and via which these are moved through the printing system. Furthermore, an activation unit 340 is provided whose tasks correspond to those of the activation unit 240. This is referenced.

30 A central control group 400 is provided both in the printing device according to Fig. 7 and in Fig. 8. This central control group 400 comprises

- a central power electronic 410,
- a central electronic printer activation unit 420.

The central activation unit 420 controls

- 5
- the interface to the printing substrate pre- and post-processing,
  - and/or the interface to the printing groups 100,
  - and/or the interface to the printing substrate guidance group 200 or 300,
  - and/or the central printer controller for timely coordination of all workflows in the printing system as well as the entire printing path.

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The central power electronic 410 comprises a mains voltage switching and safety system as well as the central power supply of the printing system.

- c)
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- Third aspect of the invention – electrographic printing device of variable printing speed

In the exemplary embodiment of Fig. 6, a printing group 100 is executed as electrographic printing groups as is known, for example, from EP 0 727 720 B1. It comprises a printing unit 110 with an image generation element 111, a charge station 112, an image exposure station 113, a developer station 114 and an image generation element cleaning station 115. The image generation element 111 can comprise a photoconductor such as a photoconductor drum or a photoconductor belt. The exposure station 113 can be an LED character generator or laser. The developer station 114 can be realized as an electrophoretic liquid developer station according to Fig. 2.

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The printing group 100 furthermore comprises a transfer unit 120 made up of a transfer element 121 (advantageously a transport roller or a transfer belt) and of a transfer printing station 123 with one or more rollers. The transfer printing station 123 can be combined with transfer printing auxiliary means, advantageously with a corona device.

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Furthermore, the transfer unit 120 can comprise a toner image conditioner station 122, advantageously a roller or a belt in contact with the transfer element 121 that, if applicable, can be electrically adjusted or tempered. The transfer unit 120 can  
5 additionally comprise a cleaning station 124 for cleaning of the transfer element 121 that, for example, is realized as a blade roller or fleece cleaner.

The printing group 100 furthermore comprises a printing group activation unit 130 with a power electronic 131 and a digital electronic 132. The power electronic 131  
10 is associated with the motor controllers and high voltage feeds of the printing unit 110 or, respectively, of the transfer unit 120; the digital electronic 132 (for example a microprocessor controller) serves for realization of process regulations in cooperation with the central control group 400, advantageously the signal processing including the interface controller to sensors of the printing unit 110 or,  
15 respectively, of the transfer unit 120.

The printing group 100 can additionally comprise an additional and auxiliary process unit 140 with an ink means feed station 141 and/or with a printing substrate conditioner station 142 (advantageously for paper moistening) and/or  
20 with a filter and suction station 143 (advantageously for the developer station or for the corona device).

Finally, the printing group 100 comprises an image data processing unit 150 (a controller).

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The developer station E of Figure 4 comprises the following components:

- a developer roller 203 with an elastic coating 206
- a raster roller 202 with a rastering made up of depressions (cups) arranged thereupon; a plurality of raster rollers can also be provided; the rastering  
30 can be executed differently depending on the application case;

- a chamber scraper 201 that is variable in terms of its position relative to the raster roller;
- a cleaning device with a cleaning roller 204 and a cleaning element 205.

- 5 The developer roller 203 contacts an image carrier element F, for example a photoconductor on a photoconductor belt or a roller with a photoconductor layer arranged thereupon. The charge images that should be inked with toner particles are provided on the image carrier element F.
- 10 A liquid developer with ink means (toner particles) distributed therein, which liquid developer is suitable for electrophoretic development, can be used for said inking as it is known, for example, from EP 0 756 213 B1 or EP 0 727 720 B1. The liquid developer is transported by the developer roller 203 through a developer gap existing between image carrier element F and developer roller 203. There the
- 15 toner particles cross over onto the image carrier element F corresponding to the development method described above.

- The feed of the liquid developer for inking with toner particles of the image carrier element F according to the image occurs over the chamber scraper 201 and the
- 20 raster roller 202 to the developer roller 203. The cleaning of the inverse residual image from the developer roller 203 in turn occurs via its transfer to the cleaning roller 204 and removal of the liquid developer from the cleaning roller 204 via a cleaning element 205 (for example a scraper). From the cleaning device 204, 205, the removed liquid developer can be transferred back to a reservoir for the liquid
- 25 developer (not shown).

- The developer roller 203, the raster roller 202 and the cleaning roller 204 rotate advantageous manner [sic] with constant speed ratios relative to one another (surface velocities), advantageously in a ratio of 1:1:1. The rotation direction of
- 30 the developer roller 203 and of the medium element F can be in the same direction or in opposite directions; those of the developer roller 203 and of the raster roller

202 as well as of the developer roller 203 and of the cleaning roller 204 can be in the same direction or in opposite directions. Defined potentials for targeted field effect on the charged toner particles can be applied to them [sic].

- 5     The developer roller 203 has an elastic coating 206 and is in contact with the image carrier element F, with the raster roller 202 and with the cleaning roller 204.

The raster roller 202 is realized in terms of its rastering for the transport of a volume (adapted to the speed of the image carrier element F) of liquid developer  
10    of, for example, 1 to 40 cm<sup>3</sup>/m<sup>2</sup> (relative to the roller surface). The transport of liquid developer is relative to the area and therewith independent of the printing speed; this means that, given different printing speeds, the same quantity of liquid developer per areal unit of the developer roller 203 can always be supplied.

- 15    The formation of defined effective zones for the transfer of liquid developer between developer roller 203 and image carrier element F, developer roller 203 and cleaning roller 204 and developer roller 203 and raster roller 202 can be achieved in various manners:
- via defined deformation of the elastic coating 206 of the developer roller  
20     203, advantageously via elastic force delivery to adjacent elements such as, for example image carrier element F, raster roller 202 or cleaning roller 204;
  - via the incompressible layer of the liquid developer between developer  
25     roller 203 and image carrier element F, developer roller 203 and cleaning roller 204 or developer roller 203 and raster roller 202.

The developed charge images on the image carrier element F are finally transferred onto a recording medium directly or via a transfer roller. This process can occur in a known manner, for example as it is described in EP 0 727 720 B1.

Reference list

	F	image carrier element
	PM	printing module
5	E	developer station in the printing module PM
	R1	closing scraper of the chamber scraper
	R2	dosing scraper of the chamber scraper
	1	recording medium, final image medium, printing substrate
	2	deflection roller
10	201	chamber scraper
	202	raster roller
	203	developer roller
	204	cleaning roller
	205	cleaning element
15	206	elastic coating of the developer roller
	207	chamber of the chamber scraper
	300	transfer roller
	100	printing group
20	110	printing unit (for example electrographic printing unit)
	111	image generation element (for example photoconductor, OPC a-Si)
	112	charge station (for example corona device)
	113	image exposure station (for example LED character generator or laser)
25	114	developer station (for example electrophoretic liquid developer station)
	115	image generation element cleaning station (for example blade rollers and/or fleece cleaner)
	120	transfer unit
30	121	transfer element (for example transfer roller or transfer belt)

122	toner image conditioner station (for example roller or belt in contact with the transfer element, if applicable electrically adjustable, if applicable temperable; corona device; IR heating)
123	transfer printing station (for example one or more rollers, if applicable combined with transfer printing auxiliary means such as corona devices, blades)
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124	transfer element cleaning station (for example blade, roller and/or fleece cleaner)
130	power electronic (for example motor controllers and high voltage supplies)
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131	digital electronic (for example microprocessor controller (HW and SW) for realization of complex process regulations in cooperation with the central control group 400, if applicable signal processing including interfaces to sensors of the printing unit 110 or, respectively, the transfer unit 120)
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140	additional and auxiliary process unit
141	ink means feed station (for example for the electrophoretic developer station)
142	printing substrate conditioner station (for example for paper moistening)
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143	filter and suction station (for example for developer station or for corona devices)
150	image data processing unit (controller)
200	printing substrate guidance group for continuous printing substrate webs ("continuous feet" [sic])
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	printing substrate tension generation station (for example negative pressure brake or Omega draw)
	printing substrate alignment station (for example pivot frames)
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	printing substrate web extraction station (for example transport roller pair)

220	printing substrate guidance unit
221	transfer printing station (identical with 123)
230	print image conditioner unit(s)
231	intermediate conditioner station (for example intermediate fixing, Si
5	oil reduction)
	fixer station (for example IR radiation fixing, heat-pressure fixing)
	gloss station
240	electronic printing substrate guidance group activation unit
241	power electronic (for example motor controllers and high voltage
10	supplies)
242	digital electronic (for example microprocessor controller (HW and
	SW) for realization of the regulatory workflows for
	control/regulation of the printing substrate guidance in cooperation
15	with the central control group 400, if applicable signal processing
	including interfaces to sensors of the printing unit 220 as well as of
	the print image conditioner units 230)
300	printing substrate guidance group for single sheet/sheet printing
	("cut sheet")
310	printing substrate guidance unit
20	311 single sheet transport element (for example transport belt, if
	applicable with defined set electrical conductivity)
	320 transfer printing unit(s)
	330 print image conditioner unit(s)
	331 intermediate conditioner station (for example intermediate fixing, Si
25	oil reduction)
	332 fixer station (for example IR radiation fixing, heat-pressure fixing)
	333 gloss station
	340 electronic printing substrate guidance group activation unit
	341 power electronic (for example motor controllers and high voltage
30	supplies)

- 342 digital electronic (for example microprocessor controller (HW and SW) for realization of the regulatory workflows for control/regulation of the printing substrate guidance in cooperation with the central control group 400, if applicable signal processing
- 5 including interfaces to sensors of the printing substrate guidance unit 310, the transfer printing unit(s) 320 and the print image conditioner units 330)
- 400 central control group
- 410 central power electronic
- 10 411 mains voltage switch and safety system
- 412 central power supply for printing groups and printing substrate guidance group 200 or, respectively, 300
- 420 central electronic printer activation unit